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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/810,684	03/29/2004	Takahiko Ueda	251237US90CIP	90CIP 1246	
22850 759 ORLON SPIVAR		EXAMINER			
OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C. 1940 DUKE STREET ALEXANDRIA, VA 22314			VU, PHU		
			ART UNIT	PAPER NUMBER	
		2871			
SHORTENED STATUTORY F	PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE		
3 MONT	THS .	01/17/2007	PAPER		

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

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Office Action Summary		Applicatio	n No.	Applicant(s)				
		10/810,68	4	UEDA ET AL.				
		Examiner		Art Unit				
		Phu Vu		2871				
Period fo	The MAILING DATE of this communication or Reply	appears on the	cover sheet with the	correspondence addre	)ss			
THE - Exte after - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR RE MAILING DATE OF THIS COMMUNICATIO nsions of time may be available under the provisions of 37 CFF SIX (6) MONTHS from the mailing date of this communication. e period for reply specified above is less than thirty (30) days, a poperiod for reply is specified above, the maximum statutory per ure to reply within the set or extended period for reply will, by stareply received by the Office later than three months after the med patent term adjustment. See 37 CFR 1.704(b).	ON. R 1.136(a). In no eve to reply within the staturiod will apply and will atte, cause the apple.	nt, however, may a reply be tile tory minimum of thirty (30) day I expire SIX (6) MONTHS from ication to become ABANDONE	mely filed ys will be considered timely. the mailing date of this comm ED (35 U.S.C. § 133).	nunication.			
Status								
1)⊠	Responsive to communication(s) filed on 18	6 October 2006	5.					
•	This action is <b>FINAL</b> . 2b) This action is non-final.							
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposit	ion of Claims							
5)□ 6)⊠ 7)□	Claim(s) 1-20 is/are pending in the applicat 4a) Of the above claim(s) is/are without Claim(s) is/are allowed. Claim(s) 1-20 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction an	drawn from cor						
Applicat	ion Papers							
10)	The specification is objected to by the Example The drawing(s) filed on is/are: a) a Applicant may not request that any objection to Replacement drawing sheet(s) including the corresponding to the correspondin	accepted or b) the drawing(s) b rrection is require	e held in abeyance. Se ed if the drawing(s) is ob	e 37 CFR 1.85(a). ojected to. See 37 CFR	· ·			
11) <u> </u>	The oath or declaration is objected to by the	e Examiner. No	te the attached Office	e Action or form PTO-	-152.			
Priority (	under 35 U.S.C. § 119							
a)	Acknowledgment is made of a claim for fore  All b) Some * c) None of:  1. Certified copies of the priority docum  2. Certified copies of the priority docum  3. Copies of the certified copies of the papplication from the International Bur  See the attached detailed Office action for a	nents have bee nents have bee priority docume reau (PCT Rule	n received. n received in Applicat ents have been receive 17.2(a)).	iion No ed in this National St	age			
2) Notion Notion Notion Notion	nt(s) ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB er No(s)/Mail Date		4) Interview Summan Paper No(s)/Mail D 5) Notice of Informal 6) Other:		52)			

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## **DETAILED ACTION**

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## Response to Arguments

Applicant's arguments filed 10/16/2006 have been fully considered but they are not persuasive. Regarding claims 1-3, applicant has argued that none of specific embodiments satisfies the claimed range of values regarding R-Rd and T+R however this is irrelevant as the specification explicit ranges for T, R and Rd and based on these values the broadest possible range of T+R and R-Rd were calculated. Based on the calculated values the an overwhelming majority of T+R and R-Rd values fall within the applicant's claimed ranges therefore the ranges are considered obvious. If an R-Rd values were narrowed such that only a tiny fraction of these values were contained in the range of the reference than a case for nonobviousness over the references could be made but as previously cited: "In the case where the claimed ranges "overlap or lie inside ranges disclosed by the prior art" a prima facie case of obviousness exists. In re Wertheim, 541 F.2d 257, 191 USPQ 90 (CCPA 1976)"

Regarding claims 1-17 in view of Hiraishi, Ijima, and Arai the combined references were combined would result in a semitransparent reflector of T, R, T+R and R-Rd values overlapping the claimed ranges which is sufficient to establish a primae facie case of obviousness (see MPEP 2144.05). Arai discloses typical transmittance and reflectance values for a transflective display. Ijima teaches advantages in incorporating haze values into such a transflective display, which correlate to specific R-Rd values that at least overlap with the ranges claimed in claims 1-3 which is all that is required to establish obviousness.

## Claim Rejections - 35 USC § 103

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The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kubota 5807440.

Regarding claims 1-3, Kubota teaches a semitransparent reflector with transmitivity of 45 to 83%, reflectivity of 18-43%, and diffused reflectivity of 15 to 40% which leads to a R-Rd of 0 to 28% and T + R = 63 to 100% (see column 3 lines 43-55). The MPEP section 2144.05 states: "In the case where the claimed ranges "overlap or lie inside ranges disclosed by the prior art" a prima facie case of obviousness exists. In re Wertheim, 541 F.2d 257, 191 USPQ 90 (CCPA 1976)"

Claims 1-8 and 11-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiraishi et al US Publication No. 2002/0027626 in view of ljima 6906767 and in further view Arai 6778241.

Regarding claims 1-3, Hiraishi discloses a base layer and protective layers that contain a thermoplastic resin, and a flaky organic filler that is stretched in the same manner as in the applicant's specification. The applicant and Hiraishi share the same base material as applicant ([0041-0048] of the Hiraishi and [0032-0033] of applicants specification US Publication 2004/0246515). Applicant admits that the resin used to form the base layer is the same the resins used in the base layer the reference also

uses as resins. The reference and applicant also share common flaky inorganic fine powders (see applicant's specification [0035] and Hiraishi [0055]). Applicant forms the semitransparent reflector through biaxially stretching of the film multi-layered film show overlapping ratios of stretching in the X and Y directions (see [0099] of the reference and [0054-0054] of publication of applicant's application). The reference also shows an overlapping concentration of the inorganic fine particles (see [0071] of the reference and [0038] of the application) and thickness of the base layers between the applicant's and the reference's overlap (see applicants application [0015] and reference's thickness [0072]) and thickness of the protective layers ([0077-0078] of the reference and [0044] of application).

Hiraishi fails to explicitly the transmittance, reflectance, and diffusion reflectance of claims 1-3.

lijima teaches a transflective display with a large haze values overlapping the claimed ranges (see table 1) free of parallax and color mixing (see column 5 lines 60-68). Arai teaches a semitransparent reflector having a 40% reflectance and 60% transmittance as being preferable for display application (see column 6 lines 30-65). Combining these values with a display showing haze values of Ijima's device R-Rd = 2-38%.

The MPEP section 2144.05 states: "In the case where the claimed ranges "overlap or lie inside ranges disclosed by the prior art" a prima facie case of obviousness exists. In re Wertheim, 541 F.2d 257, 191 USPQ 90 (CCPA 1976)"

Therefore, at the time of the invention, it would have been obvious to modify

Hirashi's semitransparent reflector to specifications according to lijim and Arai in order
to gain a display quality transflector free of parallax and color mixing.

Regarding claim 4-6, the reference discloses a base layer and protective layersthat contain a thermoplastic resin, and a flaky inorganic fine power (see claim 1 rejection). The reference fails to explicitly teach flaky pores of particular x/y aspect ratio (.1 to 10 or .4 to 1.5) and y/h aspect ratio 20 to 1000 or 40 to 500 and porosity (.1% to 20% or .1% to 15%), however applicant admits formation of flaky pores X/Y ratio is determined by the ratio of the stretch in the X direction to the Y direction (see [0054] of applicants specification) and the size is a product of the areal draw ratio. The reference explicitly discloses similar (overlapping) areal draw ratios and draw ratios in the machine direction to the transverse direction. Applicant has argued that Hiraishi only teaches monoaxial stretching and the draw treatment as being in the same direction as the monoaxial stretching however the specification clearly distinguishes between the two directions (see [0096]).

The reference discloses a preferred areal draw ratio of 6 to 50 and a preferred Lmd/Ldt (stretch in machine direction to the transverse) of .2 to 1.4 (derived by 2/10 to 5/3 as the machine direction is discloses to be 2 to 5 and the transverse direction is 3 to 10) are met by the reference as the stretching amounts are the same or at the very least similar such that they reference and applicants are obvious over the reference (see MPEP 2144.05 as cited in claim 1 rejection) therefore pores of the same size, shape, and porosity are obvious to a achieve uniformity, directionality and heat resistance (see

[0159]). Therefore, at the time of the invention it would have been obvious to one of ordinary skill in the art stretch the film such that the pores have an x/y aspect ratio (.1 to 10 or .4 to 1.5) and y/h aspect ratio 20 to 1000 or 40 to 500 and porosity (.1% to 20% or .1% to 15%) to achieve good uniformity, directionality and heat resistance.

Regarding claims 7 and 8, the reference teaches an aspect ratio to be 20 to 100 and a mean particle size to be 5 to 50 microns impart directionality and 10-40% preferably by weight (see [0069] of the reference and [0088]). This directly overlaps claim 7 and 8 ranges therefore which is obvious (see MPEP 2144.05 as cited in claim 1 rejection). The reference discloses 0% weight of particles in the protective layers which falls within the applicant's claimed range. The reference also shows the particulate made of inorganic or organic fiber (see [0054-0055) Therefore, at the time of the invention it would have been obvious to one of ordinary skill in the art to use a particle size of 3 to 30 microns, aspect ratio of 2 to 100, and weight concentration of 30% in the in the base layer to impart directionality on the film.

Regarding claim 11-14, the reference teaches an overlapping draw ratio in the machine and transverse direction and areal draw ratio overlapping applicant's to achieve good uniformity, directionality and heat resistance. The MPEP states that overlapping ranges are obvious see MPEP section 2144.05 which is referenced in claim 1 rejection. Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to use a draw ratio of .1 to 10 or .4 to 1.5 and a areal draw ratio of 9 to 80 times or 30 to 60 times to achieve uniformity directionality and heat resistance.

Regarding claim 15 and 16, the Hiraishi discloses a polyfin resin of propylene base having a melting point of greater than 140 degrees (see [0042] and [0056]).

Regarding claim 17, Hiraishi discloses film used in a display (see [0001]).

Claims 9 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiraishi in view of Ijima in view of Arai in view of Kubota et al US Patent No. 5807440.

Regarding claims 9 and 10, the references discloses all the limitations of claims 9 and 10 except an absolute difference in Transmittance to Reflectance to be less than 60 or 40%. Kubota discloses a diffuser / reflector with an optimal difference of 63% or less maximum (see column 3 lines 48-52) to achieve color balance. While this is applied to a photovoltaic device the photovoltaic device at heart is merely a light source. The MPEP states that overlapping ranges are obvious see MPEP section 2144.05 which is referenced in claim 1 rejection. Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to reduce the difference between transmittance and reflectance to below 60 or 40% to improve color balance.

Claims 18-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hiraishi in view of Ijima in view of Arai in view of Gunn et al US Patent No 6665027.

Regarding claims 17-20, the references do not teach a combined structure with 5 to 40% transmittance, 5 to 40% reflectance whose sum ranges from 35 to 80%, with a whole reflectance and whole transmittance value of .35 to 1 times that of the diffuser however Gunn discloses an addition of a polarizer with 40% transmission efficiency to a

diffuser with similar characteristics to form a display with transmission efficiency in excess of 32%. Since the prior art teaches the semitransparent reflector claims 17-20 applicant admits is formed by adding a Sanritz polarizer (applicants application publication [0078]), which is considered obvious as it is a commercially available LCD polarizer. Addition of this polarizer to the diffuser of claim 1 would cut the overall transmittance and reflectance of the display by 60% and produce a whole transmittance and whole transmittance to be .4 times that of the values for the diffuser. Thus stacking this polarizer produces a display with Tp to be 24% Rp from 16%, and Tp + Rp = 40%, Rp/R value of .4 and Tp/T value of .4 which produces 5 to 1 improvement in light efficiency over conventional liquid crystal displays.

The MPEP section 2144.05 states: In the case where the claimed ranges "overlap or lie inside ranges disclosed by the prior art" a prima facie case of obviousness exists. In re Wertheim, 541 F.2d 257, 191 USPQ 90 (CCPA 1976);

"[W]here the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation." In re Aller, 220 F.2d 454, 456, 105 USPQ 233, 235(CCPA 1955)

Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to add a polarizer to which results in a device with Tp from 24% Rp from 16%, and Tp + Rp from 40%, Rp/R value of .4 and Tp/T value of .4 which produces 5 to 1 improvement in light efficiency over conventional liquid crystal displays.

## Conclusion

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Phu Vu whose telephone number is (571)-272-1562. The examiner can normally be reached on 8AM-5PM M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Nelms can be reached on (571)-272-1787. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Phu Vu Examiner AU 2871

NDREW SCHECHTER